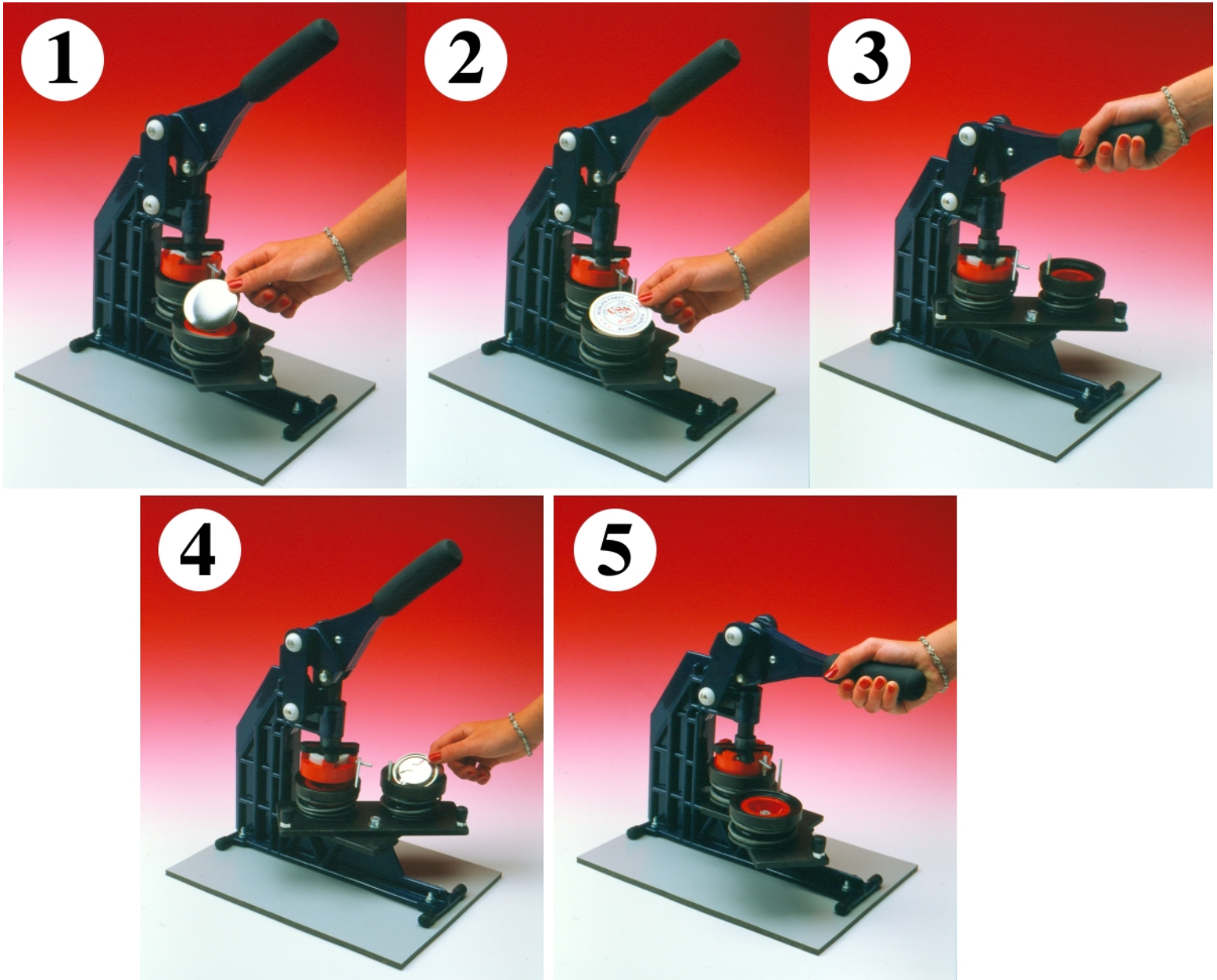


THE MACHINE 600



EASY INSTRUCTIONS FOR USE

1. Put the shell, with its edges facing down into the groove of die #2.
2. Lay the artwork on top of the shell, with the illustration facing up, followed by the clear plastic shield (mylar). The mark on top of die #2 should line up with the top of the artwork.
3. Turn the die #2 until it is underneath die #1. Pull the handle down, until it can go no further. Use of extreme force is not necessary.
4. Lay the pinned back die #3 with the outside of the pin facing down. The top of the pinned back should line up with the mark on top of die #3.
5. Now turn die #3 until it is underneath die #1 and pull the handle down until it can go no further. Use of extreme force is not necessary. The button is now finished. After you have turned die #3 away from die #1, you can remove the button from the machine.