As An Assembly Machine

1. Put the shell, with the edges facing down into the groove in die #2.

2. Lay the artwork on top of the shell, with the illustration facing up, followed by the clear plastic shield (mylar). The mark on top of die #2 should line up with the top of the artwork.

3. Turn the die #2 until it is underneath die #1. Pull the handle down, until it can go no further. Use of extreme force is not necessary.

4. Lay the pinned back die #3 with the outside of the pin facing down. The top of the pinned back should line up with the mark on top of die #3.

5. Now turn die #3 until it is underneath die #1 and pull the handle down until it can go no further. Use of extreme force is not necessary. The button is now finished. After you have turned die #3 away from die #1, you can remove the button from the machine.

As A Cutter

1. Staple papers together. Place the cutting die and paper on the plastic cutting plate. Position the cutting die on the printed cutting line, or center the illustration in the cutting die.

2. Position the cutting die and paper (on cutting plate) under the upper ram plate and pull the handle down to stop. Push the papers (from top) out of the cutting die.