1. Remove dies #2 and #3 from the machine. Lay them so die #2 is facing up. Put the shell, with the edges facing down into the groove in die #2.

2. Then lay the artwork on top of the shell, with the illustration facing up, followed by the clear plastic shield (mylar).

3. Turn the silver pin on die #1 to the right.

4. Place the die in the machine. Line up the top of your illustration to the silver pin on die #1 as shown below.

5. Pull the handle down until it will go no further. Use of extreme force is not necessary.

6. Take dies #2 and #3 out of the machine. Lay them so die #3 is facing up.

7. Lay the pinned back with the outside of the pin facing down in die #3. Turn the silver pin on die #1 to the left. Put the die back into the machine lining up the top of the pinned back to the silver pin on die #1 as shown below.

8. Pull the handle down until it will go no further. Use of extreme force is not necessary.

9. Take the dies out of the machine. The button is now finished.